

Production/Admin:  
Date  
Received/Costing  
Initials

11/02/04  
JY

Location

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Discrepancies

Packing Slip:  
Invoice:  
Receipt:

Yes  
No  
Cash:  
Cr

Supplier: Hughes Aircraft

Date: 11/04/30

# Receiving Report

Batch No:

M118182

Date P/O:

11/379

Release Note Attached:

Yes

No

Waybill Attached:

Yes

No

Shipment Complete:

Yes

No

QC6 Inspection

11/06/30

Work Order

N/A

N/A

N/A

N/A

# Purchase Order Receipt Listing

Monday, July 04, 2011 8:05:23 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14379 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Sid	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO14379	1		M303B1.000X03.000 f		7/7/2011	7/4/2011	12.0000	\$61.50	0.0000	0	\$738.00
CAD	No		303 BAR 1" X 3' f		12.0000	LAVO01		\$738.00	0.0000	0	
			118182								
2			M6061T6B0.750X01. f		6/30/2011	7/4/2011	60.0000	\$2.92	0.0000	0	\$175.20
No			500								
			6061-T6 Bar 750 X f		60.0000	LAVO01		\$175.20	0.0000	0	
			1.50								
			118182								
3			M6061T6B2.000X03. f		6/30/2011	7/4/2011	12.0000	\$18.09	0.0000	0	\$217.08
No			500								
			6061-T6 Bar 2.00 x f		12.0000	LAVO01		\$217.08	0.0000	0	
			3.50								
			118182								
7			M304B0.250X4.000 f		6/30/2011	7/4/2011	24.0000	\$11.30	0.0000	0	\$271.20
No			304 BAR .250 x 4.00 f		24.0000	LAVO01		\$271.20	0.0000	0	
			118182								

Total Received Quantity: 108.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$1,401.48  
Total Balance Due Quantity: 0.0000

No: PEC 717893  
 Ship Date 28 Jun 11 at 14:31 From PFW  
 Via VIM TRANSFER TRUCK  
 FOB CONCORD  
 Prepaid  
 Route 0 - Manifest  
 Trailer  
 Ship STAN IVERS (905-532-1350)  
 Sold To: (20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033  
 Ship To: (1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

<p>MTR</p> <p>Quantity 60 FT</p> <p>PCS 5</p> <p>Wt LBS 79</p>	<p>1) Our Order PEC-345358- 1 Your PO # 14379</p> <p>ALUMINUM FLAT BAR 6061-T6511</p> <p>.750" X 1.50" X 144.0000"</p> <p>Heat Number 2BN859</p> <p>Tag No 208808</p>
<p>MTR</p> <p>Quantity 12 FT</p> <p>PCS 1</p> <p>Wt LBS 100</p>	<p>2) Our Order PEC-345358- 2 Your PO # 14379</p> <p>ALUMINUM FLAT BAR 6061-T6511</p> <p>2.00" X 3.50" X 144.0000"</p> <p>Heat Number 201107796</p> <p>Tag No 208809</p>
<p>MTR</p> <p>Quantity 64.00 SFT</p> <p>PCS 2</p> <p>Wt LBS 112</p>	<p>3) Our Order PEC-345358- 3 Your PO # 14379</p> <p>ALUMINUM SHEET 6061 T6</p> <p>.1250 Nom X 48.0000" X 96.0000"</p> <p>Heat Number 18310/01</p> <p>Tag No 209010</p>
<p>MTR</p> <p>Quantity 160.00 SFT</p> <p>PCS 4</p> <p>Wt LBS 321</p>	<p>4) Our Order PEC-345358- 4 Your PO # 14379</p> <p>STAINLESS STEEL SHEET 304-2B</p> <p>.0480 Nom X 48;0000" X 120.0000"</p> <p>Heat Number YU2574404</p> <p>Tag No 209011</p>
<p>MTR</p> <p>Quantity 200.00 SFT</p> <p>PCS 5</p> <p>Wt LBS 501</p>	<p>5) Our Order PEC-345358- 5 Your PO # 14379</p> <p>STAINLESS STEEL SHEET 304-2B</p> <p>.0600 Nom X 48.0000" X 120.0000"</p> <p>Heat Number A1000241</p> <p>Tag No 209013</p>

TOUS LES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE RAPORTEES IMMEDIATEMENT  
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

PO/Ref 14379  
 We certify that this is a true copy of the report  
 furnished by the producer of the metal, or data  
 resulting from tests made in approved labs.



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210  
 411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

**MILL TEST REPORT**

BILL TO	1773	Cert Code:	1	DIE NUMBER	H 18426	DATE OF SHIPMENT	4/19/2011	EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS, NA	1773	CUSTOMER PO	PEC-229521	ALLOY	6061	SALESMAN	FRED PARKIN	133220 - 11	244969
THYSSENKRUPP MATERIALS, NA		CUSTOMER PART NUMBER		TEMPER	T6511			<b>MADE IN CANADA</b>	
SO DESCRIPTION				PART DESCRIPTION				CERTIFICATION	
2"x.187" SC TU								MILL TEST ASTM B221	

**Mechanical Properties**

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	0	Apr/18/11	46.4	43.5	17.10	89.9, 90.0, 89.5	

**Chemical Composition**

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Al	Other
A.11 2BN859 6061	0.59	0.18	0.21	0.02	0.86	0.07	0.00	0.01	0.01	0.00

*David Natale*

David Natale  
 Quality Control Manager

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM PLAT BAR 6061-T6511  
2.00" x 3.50" x 144.0000"  
PART NO.

PO/Ref 14379

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-71789-002

Signed by:

28Jun11  
Pg 1/1



**SERVICE CENTER METALS**  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
128635	10

BILL TO

ThyssenKrupp Materials NA

SHIP TO

ThyssenKrupp Materials NA PEC

Quantity Certified

1,196 lbs

12 pcs

MANIFEST NUMBER

132491

CUSTOMER PO

PEC-230186

CUSTOMER PART NUMBER

RB0148

LINE NUMBER

RB0148

ALLOY / TEMPER

6061-T6511

DESCRIPTION

SCRB 2.000x3.500

DATE OF SHIPMENT

5/27/2011

SALESPERSON

David Schroeder

CERTIFICATION

ASTM-B221-08 StencilContinuous

SPECIFICATION

AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

### Mechanical Properties

Test No. Lot No.

1 201107796

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
05/18/11	48.4	43.4	17.0

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
0511055	6061	0.73	0.36	0.32	0.11	0.87	0.11	0.07	0.02

Melted In  
United States of America

Rev. 30607 - UNS

Print Date: 5/27/2011

*Calvin J. Wiggins*

Calvin J. Wiggins, Director of Quality & Technical Services



Abnahmeprüfzeugnis 3.1 (EN 10204)  
Inspection certificate – mill certificate

Nr.: 85312124 05 / 7  
Rev. 0  
Seite / page: 1 von / of 3  
Datum / date: 2011 05 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Bestell-Nr. / order no.: PEC-227573  
Datum / date: 2011 01 20

Auftragsbest. Nr. / order confirm. no.: 622521  
Datum / date: 2011 01 21

Lieferschein Nr. / delivery note: 85312124  
Datum / date: 2011 05 19

Akkreditiv-Nr. / letter of credit no.:  
Datum / date:

Endkunde, Bestell-Nr. / Your cust., ord. no.:  
CDN-L4K 506 CONCORD,ON  
2821 Langstaff Rd  
ThyssenKrupp Materials NA  
Warenempfänger / consignee:  
CDN-L4K 506 CONCORD,ON  
2821 Langstaff Rd  
ThyssenKrupp Materials NA

Produkt/product  
Form / Form: Sheet  
Werkstoff / material: 6061  
Zustand / temper: T6  
Dim. / dim: [inch]: 0,125x48,00x96,00  
Kundenartikel-Nr. / customer article no.:

Bedingungen/terms  
Techn. Lieferbedingungen / techn. spec.:  
AMS-QC-A-250/11, 08.1997  
ASTM B 209 - 07  
Material meets also the mech. properties of AMS 4027N,  
07.2008, but not marked  
ANSI H35.2-2009  
ASME SB 209, 2007  
Sondervorschrift / special terms:

AB-Pos.	BNr./os/Tellos	Guss Nr.	Werkstoff	Kollo	Gewicht netto	Stk.
ord.-Item.	Lot/No./Part	cast no.	material	packno.	weight net	pcs.
03	18310/01/00	01/0043603/1	6061.1	6225210007	3181,217 lbs	58
03	19498/01/00	01/0044393/1	6061.1	6225210008	3392,857 lbs	62
03	19498/02/00	01/0044394/1	6061.1	6225210009	3335,538 lbs	61

Chemische Zusammensetzung / chemical composition: [%] Gewichtsteile / weight proportion (CES)

Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	0,05
01/0043603/1	6061.1	0,65	0,47	0,24	0,14	0,86	0,16	0,01	0,03	0,06
actual										
01/0044393/1	6061.1	0,68	0,48	0,22	0,11	0,91	0,16	0,01	0,03	0,06
actual										
01/0044394/1	6061.1	0,77	0,47	0,22	0,12	0,91	0,15	0,01	0,03	0,05
actual										

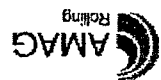
[illegible]

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate – mill certificate**

Rev. 0  
Nr.: 85312124 05 / 7

Seite / page: 2 von / of 3  
Datum / date: 2011 05 19



THYSSENKRUPP MATERIALS NA

PO/Rd 14379

DARI AEROSPACE  
 ALUMINUM SHEET 6061 T6  
 1250 Nom X 48.0000" X 96.0000"  
 PART NO.

# THEYSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304.2B  
10480 NOMB X 48.0000" X 120.0000"  
PART NO.

P.O. Ref 14379

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

HL PEC-717893-004

28/0ml1  
Pg 1/1

Support by:

## MILL TEST CERTIFICATES

92



INVOICE NO.: F10M926  
COMMODITY: PRIME GOLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION: AISI 304 ASTM A240/A480 and ASME SA30408A480  
CUSTOMER: OLBERT METAL SALES LIMITED

345, SHUN AN RD, LU CHU HSIANG  
KAOHSIUNG HSIEN TAIWAN R.O.C.  
TEL:(07)8972886 FAX:(07)8973008  
CERTIFICATE NO: F10M926  
DATE OF ISSUE:09/28/2010

SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm					Chemical Composition (%)							
		KGS	LBS			Y.S. (N/mm <sup>2</sup> )	T.S. (N/mm <sup>2</sup> )	E.L. (%)	HRB	HV	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
304 2B PJ	1	1,660	3,660	YU257949	98S66530-1	314	677	57	86	176	4.6	55	118	39	3	809	1813	2.7
14GA X 48" X 96"	1	1,635	3,605	YU257949	98S66530-2	314	677	57	86	176	4.6	55	118	39	3	809	1813	2.7
16GA X 48" X 96"	1	1,710	3,770	YU162515	98S66092BB-2	298	624	57	79	152	5.1	46	110	36	3	804	1820	2.7
18GA X 48" X 120"	1	1,665	3,671	YU162515	98S66092BB-6	298	624	57	79	152	5.1	46	110	36	3	804	1820	2.7
18GA X 48" X 96"	1	1,748	3,854	YU257404	98S661403B-1	295	657	55	85	172	4.6	51	125	36	6	811	1830	2.9
18GA X 48" X 120"	1	1,683	3,666	YU257404	98S661403B-4	295	657	55	85	172	4.6	51	125	36	6	811	1830	2.9
304 NO.4 LASER	1	1,647	3,631	YU161974	98S661397B-13	303	680	53	85	171	4	51	124	39	2	802	1811	2.6
18GA X 48" X 96"	1	1,614	3,558	YU161974	98S661397B-14	303	680	53	85	171	4	51	124	39	2	802	1811	2.6
16GA X 48" X 120"	1	1,721	3,794	YU162547	98S66094B-12	282	663	56	82	160	4.4	47	119	32	10	804	1817	2.5
16GA X 48" X 120"	1	1,635	3,605	YU162847	98S66094B-13	282	662	56	82	160	4.4	47	119	32	10	804	1817	2.5

REMARKS: NO MERCURY CONTAMINATION  
Bend test: good for all Heat NO.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE

YIEH MAU CORP.

*Lin Ken-hing*  
Manager of Quality Assurance Section





MILL TEST CERTIFICATE



SHANXI TAIGANG STAINLESS STEEL CO., LTD		NO. 2 JIANGCAOPING, TAIYUAN, SHANXI, P. R. CHINA		TEL: +86-351-3013328 FAX: +86-351-3017816		E-MAIL: tgbx@tisco.com.cn HTTP://WWW.TISCO.COM.CN	
Certificate No	BSA100478A	Material	304L	Surface	No.1	Standard	ASTM A240/A210M
Heat Treatment		Solution 1050° 1100 quenching in water					

[illegible]

Chemical Composition %										Heat No.		V202678		V2022680	
C	Si	Mn	P	S	Cr	Ni	Cu	N	Mo	71	Nb				
0.020	0.42	1.59	0.033	0.001	18.53	0.03		0.051							
0.014	0.43	1.83	0.031	0.001	18.31	8.07		0.038							

SESSION

1. The quality management system is in conformity with ISO9001:2000 standard.
2. The environmental management system is in conformity with ISO14001:2004 standard.
3. No old repair, free of mercury;
4. Surface and dimensions control: O.K.
5. Intergranular corrosion test: NO CRACK.
6. We hereby certify that the material described above has been detected and has no
7. ASTM A240/A240M/A480-2008B

h. The inventory correctly lists the material described above has been detected and has no radiation contamination.

7. ASTN A240/A240M/A480-2009B



675 STATE FAIR BLVD.  
SOLVAY, NY 13209

S  
O  
L  
D  
T  
O  
COPPER & BRASS SALES INC  
22355 WEST ELEVEN MILE ROAD  
SOUTHFIELD, MI 48034

CUSTOMER ORDER NO  
5400077708-R02

DESCRIPTION OF MATERIAL

SIZE

CRU 303 CDA SSREC000034

ASTM-A582-05 AMS-5640U TYPE 2 ASTM-A484-09 ASTM-A320-08

HEAT NO.

CHEMICAL ANALYSIS

A11423 C .050 1 MN P S SI NI CR MO CU  
TENSILE PSI YLD.2&PSI %ELONG4D RED/AREA% HARDNESS

1879 # A11423

MACRO TEST OK

MATERIAL IS ROHS/WEEE COMPLIANT.

MATERIAL ANNEALED AT 1950 DEG. F. - WATER QUENCHED.  
ELECTRIC FURNACE AOD MELTED

THANK YOU FOR SELECTING A QUALITY PRODUCT MELTED AND MANUFACTURED WITH PRIDE AT CRUCIBLE INDUSTRIES LLC LOCATED IN SOLVAY, NY 13209, USA.  
WE PROVIDE MATERIAL THAT IS FREE FROM MERCURY CONTAMINATION AND RADIATION AT THE TIME OF SHIPMENT. NO WELD REPAIR IS DONE. CRUCIBLE  
INDUSTRIES LLC HOLDS A CERTIFICATE OF REGISTRATION TO ISO 9001:2008, PRESSURE EQUIPMENT DIRECTIVE (PED) 97/23/EC 7/2 ANNEX 1, PARAGRAPH 4.3 AND  
WORKS UNDER THE GUIDELINES OF NCA 3800 USING AN ANNUAL DATED 1/18/14. WE ARE COMPLIANT WITH EU DIRECTIVE 2002/95/EC (ROHS), REACH, EN 10204  
2004 3.1, AND DFARS 252-225.7014 ALT.1, & 225.7001, 7002 - 3 (b) (1) MATERIAL IS OF NAFTA ORIGIN. MATERIAL TESTING IS PERFORMED ON A PROLONGATION OF THE  
BAR, IN COMPLIANCE WITH INDUSTRY STANDARDS ASTM A370, E8, E10, E18, E23, E45, E112, E381, E604, E672, E1019, AND E1086. THE RECORDING OF FALSE, FICTITIOUS  
OR FRAUDULENT STATEMENTS ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES, INCLUDING FEDERAL LAW, TITLE 18,  
CHAPTER 47, PRODUCTS, TECHNICAL DATA, TECHNOLOGY, AND SERVICES OF CRUCIBLE INDUSTRIES LLC ARE SUBJECT TO U.S. EXPORT CONTROLS UNDER THE  
APPLICABLE LAWS AND REGULATIONS OF THE UNITED STATES.

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED ACCORDANCE WITH ABOVE  
SPECIFICATIONS AND IS IN CONFORMANCE WITH THE SPECIFICATION REQUIREMENTS.

CRUCIBLE INDUSTRIES LLC

CERTIFIED BY

*William Mastroe*

WILLIAM MASTROE - MANAGER QUALITY CONTROL & LABS

Certificate of Test

# COPPER AND BRASS SALES

MATERIAL TYPE

STAINLESS STEEL

AISI SERIES

200 300 400

AND

PRECIPIT HARDENING GRADES

## "WARNING"

INHALATION OF FUMES, FRESHLY GENERATED BY THE WELDING OF STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ZINC, MAGNESIUM OR COPPER, ARE KNOWN TO CAUSE METAL FUME FEVER, INHALATION OF DUST OR FUME FROM STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ALUMINUM, IRON, MANGANESE, SELENIUM, OR TIN, HAS ALSO BEEN REPORTED TO CAUSE METAL FUME FEVER AND MAY CAUSE IRRITATION TO THE RESPIRATORY TRACT AND/OR AGGRAVATE PRE-EXISTING CONDITIONS. TARGET ORGAN IS PRIMARILY THE LUNG.

THIS PRODUCT MAY CONTAIN CHROMIUM, NICKEL OR COBALT. EXPOSURE TO DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE. UNDER HIGH TEMPERATURES, HEXAVALENT CHROMIUM MAY BE REPRODUCED, IF IN THE INSOLUBLE FORM, IT IS A CONFIRMED HUMAN CARCINOGEN. THIS PRODUCT MAY ALSO CONTAIN NICKEL AND COBALT. INHALATION OF NICKEL OR COBALT DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT. NICKEL AND COBALT HAVE BEEN IDENTIFIED AS POTENTIAL HUMAN CARCINOGENS.

IF COATED WITH OIL, MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE STAINLESS STEEL MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

\* If processing or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which abrades the surface of this material can generate airborne particulate. Use appropriate NIOSH approved respiratory protection (P95, P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

\* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures. \* Stainless steel, in solid form and as contained in finished products presents no special health risk.

\* Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

Ship Date 28 Jun 11 at 14:31 From PFW  
No: PEC 717893

Ship Date 28 Jun 11 at 14:31 From PFW  
Via VIM TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Trailer

Ship To: (1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 905 669 9444 Fax: 9057389033  
Ship To: (1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-345358 - 1 Your PO # 14379  
ALUMINUM FLAT BAR 6061-T6511  
Heat Number 2BN859  
Tag No 208808  
Quantity 60 FT  
PCS 5  
Wt LBS 79

2) Our Order PEC-345358 - 2 Your PO # 14379  
ALUMINUM FLAT BAR 6061-T6511  
Heat Number 201107796  
Tag No 208809  
Quantity 12 FT  
PCS 1  
Wt LBS 100

3) Our Order PEC-345358 - 3 Your PO # 14379  
ALUMINUM SHEET 6061 T6  
Heat Number 18310/01  
Tag No 209010  
Quantity 64.00 SFT  
PCS 2  
Wt LBS 112

4) Our Order PEC-345358 - 4 Your PO # 14379  
STAINLESS STEEL SHEET 304-2B  
Heat Number YU257404  
Tag No 209011  
Quantity 160.00 SFT  
PCS 4  
Wt LBS 321

5) Our Order PEC-345358 - 5 Your PO # 14379  
STAINLESS STEEL SHEET 304-2B  
Heat Number A1000241  
Tag No 209013  
Quantity 200.00 SFT  
PCS 5  
Wt LBS 501

Page: 1 ... Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
10001 TBS/GST 1V/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G

No: PEC 717893

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship To: ( 1 )  
DART AEROSPACE

Ship Date 28 Jun 11 at 14:31 From PFW

Via VIM TRANSFER TRUCK  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

=====

6) Our Order PEC-345358- 6 Your PO # 14379  
STAINLESS STEEL FLAT BAR 304L SLIT/EDGED  
Heat Number A2002679  
Tag No 208810  
Quantity 24 FT  
PCS 2  
WT LBS 81

MTR

Tags 6  
PCS 19  
LBS 1194

TOTAL:

\*\*\* Chemical Analysis \*\*\*

Heat Number  
18310/01  
201107796  
2BN859  
A1000241  
A2002679  
YU257404

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL, 1 SKID G.W. 1335 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT. \* \*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*  
\*\*\*\*\* WE STOCK STAINLESS STEEL \*\*\*\*\*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*

Page: 2 ... Continued

*1 BDL MTR*

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MARCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITION / RECEIVED IN GOOD CONDITION  
TVC/CS1# 1017627981 T0001 TFS/GST TVH/HST # 140223934 RT3001

DATE

No: PEC 718137

Ship Date 30 Jun 11 at 14:38 From PFW

VIA TRANSFER TRUCK

FOB CONCORD  
Route 0 - 0 Manifest

Trailer

STAN IVERS (905-532-1350)  
Solid To: (20115)

DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5G6

Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)

DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our order PEC-345576-1 Your PO # 14379

STAINLESS STEEL FLAT BAR 303CD  
1.00" X 3.00" X 144.0000"

Heat Number  
Tag No 494393

CA1104130

TOTAL:

Tags 1  
PCS 1

Quantity 12 FT  
PCS 1

LBS 114

Wt LBS 114

MTR

Heat Number  
A11423

\*\*\* Chemical Analysis \*\*\*

\*\*\*\*\*ADD ON TO 345358 SUR-CHARGE PAID \*\*\*\*\*

MILL TEST REPORT  
TS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BAR G.W. 114 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT. \*  
\*\*\* TEL. 800-926-2600 \*\*\*  
\*\*\* 9:00 AM TO 4:00 PM \*\*\*

Page: 1 ... Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE

RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVO/CST # 1017327981 TQ001 TPS/GST 1VH/HST # 140223934 RT0001

DATE

Purchase Order ID P014379

Purchase Order Date 6/27/2011

PO Print Date 6/27/2011

Page Number 1 of 3

\*\*\*PO REPRINT\*\*\*

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**DART**  
aerospace

VC-COP001

Order From :  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
CXL/04/13C

Line Nbr	Reference	Revision ID	Vendor Part Number	Description/	Mfg ID	Reg Date/	Reg Qty/	Unit of Measure	Ship Method	Unit Price	Extended Price
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M303B1.000X03.000	303 BAR 1" X 3'	7/7/2011	Yes	12.00	Yours ppd	\$61.5000	\$738.00
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M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	6/30/2011	Yes	60.00	Yours ppd	\$2.9200	\$175.20
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M6061T6B2.000X03.500	6061-T6 Bar 2.00 x 3.50	6/30/2011	Yes	12.00	Yours ppd	\$18.0900	\$217.08
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MATERIAL CERTIFICATION  
REQD UPON DELIVERY

6/27/2011



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

Purchase Order ID PO14379

Purchase Order Date 6/27/2011  
PO Print Date 6/27/2011

Page Number 2 of 3

Order From :

VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name  
Vendor Phone 905 669 9444  
Vendor Fax 905 738 9033  
Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30

Currency CAD  
Destination-Collect

M6061T6S.125

6061-T6 .125 Sheet

6/30/2011  
Yes

64.00 Yours ppd \$5.4688

\$350.00

Special Inst:

MATERIAL: 6061-T6/T62  
ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-  
250/11 OR  
AMS 4025 OR AMS 4027 OR ASTM  
B209

304/316 .050 Sheet

6/30/2011  
Yes

160.00 Yours ppd \$4.3812

\$700.99

Special Inst:

MATERIAL: AISI 304/316 SS SHEET  
ANNEALED 2B FINISH  
AS PER MIL-S-5059 OR AMS 5513  
(304)  
OR AMS 5524 (316) OR ASTM A240  
ASME SA240

304/316 Sheet .063

6/30/2011  
Yes

200.00 Yours ppd \$5.1500

\$1,030.00

Special Inst:

AS ABOVE

304 BAR .250 x 4.00

Yes

24.00 Yours ppd \$11.3000

\$271.20

Special Inst:

MATERIAL: AISI 304/316 SS BAR  
OR AISI 304/316  
SS PLATE AS PER ASTM A276 OR  
ASTM A240  
NOTE: 303 AISI 303 NOT  
ACCEPTABLE

M304B0.250X4.000

M304S16GA

M304S18GA

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

6/27/2011

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO14379

Purchase Order Date 6/27/2011

PO Print Date 6/27/2011

Page Number 3 of 3

**DART** aerospace  
Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

Order From :

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name  
Vendor Phone 905 669 9444  
Vendor Fax 905 738 9033  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr 10127-2607  
Tax Resale Nbr Net 30  
Terms CAD  
Currency Destination-Collect

8 M7075T73R1.000 7075-T73 Rd Bar 1.00

7/7/2011  
Yes

24.00 Yours ppd \$8,750.00

\$210.00

Special Inst:

MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 ROUND BAR  
AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9

PO Total:

\$3,692.48

MATERIAL CERTIFICATION  
REQD UPON DELIVERY

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 3

Change Date: 6/27/2011